

Ship June 15

Work Order ID 84692

84692

Page 1

May-22-12 1:01:24 PM

Item ID: D350-794-013

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Auxiliary Fuel Tank Provisions

Start Date: 22/05/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 05/06/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/05/12 Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D350-794

E

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-794-013

CHG002

JB

MLJ 12/06/05

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

12/06/05 JB

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

12/06/05

40

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 84692***84692***

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May-22-12 1:01:24 PM

Item ID: D350-794-013

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Auxiliary Fuel Tank Provisions

Start Date: 22/05/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 05/06/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD350-794-013								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MC5 12/06/08
mf
12-06-08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

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Work Order ID: 84692

84692

Parent Item: D350-794-013

D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:A 10.05.20 as per ecn10-562 DD verf:EC
11.02.11 chg qty AN525-832R6 DD verf:EC
adjusted pick list EC verified by DD
IPP REV:D 12.03.08 ECN 12-539 DD VERF:EC
12.04.26 ECN 12-571 DD VERF:EC

IPP Rev:A
IPP Rev C 11.06.06

IPP REV:E

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D4022-041
D4022-041
Fuel Transfer Pump Assembly

Manufactured No

110

Each

1.0000

1
**

1
B842825

Location

Loc Qty

Loc Code

ST143

1

80630

1

D4002-5
D4002-5
Hose Assembly

Manufactured No

110

Each

2.0000

1
**

1
JB

Location

Loc Qty

Loc Code

ST193

2

79989

2

D4003-047
D4003-047
Fuel Pump Inlet Pipe

Manufactured No

110

Each

4.0000

1
**

79989 S.C.
1
JB 12/05/05

Location

Loc Qty

Loc Code

ST193

4

82691

4

82691 S.C.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Parent Item: D350-794-013

D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

D4002-7

Manufactured No

110

Each

4.0000

1

1

**

D4002-7

Hose Assembly

Location

Loc Qty

Loc Code

ST193

4

79990

2

81903

2

Purchased

No

110

Each

44.0000

0

1

**

AN832-6D

AN832-6D

UNION

Location

Loc Qty

Loc Code

ST326

44

119014

4

120693

40

Purchased

No

110

Each

16.0000

2

2

**

AN924-6D

AN924-6D

Nut

Location

Loc Qty

Loc Code

ST329

16

120693

6

121390

10

Purchased

No

110

Each

68.0000

2

2

**

NAS1149D0963J

NAS1149D0963.J

Washer

Location

Loc Qty

Loc Code

ST298

18

118078

12

119546

6

t298

50

120833

50

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Parent Item: D350-794-013

D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

AN815-6D

Purchased

No

110

Each

16.0000

2

2

**

AN815-6D

Union-M-Flare

Location

Loc Qty

Loc Code

ST324

8

121390

8

ST325

8

119396

6

119433

2

121390

MS29512-06

Purchased

No

110

Each

16.0000

2

2

**

MS29512-06

O-RING

Location

Loc Qty

Loc Code

ST293

16

121166

16

121166

D4022-3

Manufactured

No

110

Each

13.0000

1

1

**

D4022-3

Fuel Pump Mounting Bracket

Location

Loc Qty

Loc Code

ST450

13

79991

3

84290

10

79991

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Parent Item: D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

84692

D350-794-013

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

AN3-4A

Purchased

No

110

Each

654.0000

2

2

**

AN3-4A

Bolt

Location

Loc Qty

Loc Code

ST350

654

102832

88

104291

4

104625

184

117317

98

120308

80

120770

200

104625 S

MS21042-3

Purchased

No

110

Each

12.0000

8

**

MS21042-3

USE MS21042L3

Location

Loc Qty

Loc Code

ST301

12

121444

12

110

Each

201.0000

2

**

AN970-3

Purchased

No

AN970-3

Washers

Location

Loc Qty

Loc Code

ST344

201

117395

3

121163

198

110

Each

6.0000

1

**

D4008-043

Manufactured

No

D4008-043

Fuel Pump Splash Guard Assembly

Location

Loc Qty

Loc Code

ST111

6

82692

6

82692 S

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Page 4

NO:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 84692

84692

Parent Item: D350-794-013

D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

D4004-7
D4004-7
Hose Clip

Manufactured No

110 Each

9.0000

0 1 ✓
** JB

Location

Loc Qty

Loc Code

GA

9

79992

9

110

Each

115.0000

4 4 ✓
** JB

Location

Loc Qty

Loc Code

ST345

89

120833

25

120910

64

ST346

26

118757

23

119309

3

110

Each

3.0000

0 1 ✓
** JB

Location

Loc Qty

Loc Code

ST141

3

79997

3

110

Each

18.0000

2 2 ✓
** JB 12/06/05

Location

Loc Qty

Loc Code

ST307

18

100202

18

100202 ✓

Purchased No

Manufactured No

Purchased No

AN525-10R6
AN525-10R6
Screw

D4001-3
D4001-3
Fitting

MS21919-WDG8
MS21919-WDG8
Clamp

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 84692

84692

Parent Item: D350-794-013

D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

D4003-11

Manufactured No

110

Each

3.0000

0 1 ✓

D4003-11

Vent Pipe - Tank

**

JB

Location

Loc Qty

Loc Code

ST141

3

79998

3

110

Each

9.0000

0 1 ✓

79998 S

**

JB

D4003-049

Manufactured No

110

Each

9.0000

0 1 ✓

D4003-049

Tank Vent Line Assembly

Location

Loc Qty

Loc Code

ST193

9

79911

9

110

Each

2.0000

0 1 ✓

79911 S

**

JB

D4027-043

Manufactured No

110

Each

2.0000

0 1 ✓

D4027-043

Hose Clamp Assembly

Location

Loc Qty

Loc Code

ST450

2

78358

2

110

Each

6.0000

0 1 ✓

78358 S

**

JB

12/06/05

D4063-3

Manufactured No

110

Each

6.0000

0 1 ✓

D4063-3

Hose

Location

Loc Qty

Loc Code

ST186

4

84287

4

ST194

2

80001

2

80001 S

May-22-12 1:01:30 PM

Shop Packet Print

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Work Order ID: 84692

84692

Parent Item: D350-794-013

D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

2000-8S Purchased No

110 Each 2.0000

2 2 ✓

**

JB

2000-8S
Hose Clamp

Location

Loc Qty

Loc Code

ST449

2

119438

2

110 Each

16.0000

1 1 ✓

**

JB

NAS43DD3-32N Purchased No

NAS43DD3-32N
Spacer

Location

Loc Qty

Loc Code

ST278

16

118503

16

110 Each

111.0000

1 1 ✓

**

JB

MS35207-267 Purchased No

MS35207-267
Screw

Location

Loc Qty

Loc Code

ST294

111

119438

11

121060

100

110 Each

111.0000

3 3 ✓

**

JB 12/06/05

MS35207-264 Purchased No

MS35207-264
Screw

Location

Loc Qty

Loc Code

ST294

100

121415

100

ST295

11

119232

11

1x 12/4/12

2x 119232

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 84692

84692

Parent Item: D350-794-013

D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0332J

Purchased

No

110

Each

2,727.000

3 3

**

NAS1149D0332.J

Washer

JB

Location

Loc Qty

Loc Code

ST297

1000

121708

1000

ST298

1727

105793

12

110985

4

117087

89

119042

16

119717

395

120644

56

121011

1155

12/01/11

MS21919-WDG6

Purchased

No

110

Each

33.0000

1 1

**

MS21919-WDG6

Clamp

JB

Location

Loc Qty

Loc Code

ST306

14

15993

14

ST307

19

15993

19

15993

D4009-041

Manufactured

No

110

Each

1.0000

2 2

**

D4009-041

Bonding Braid

B34284

12/06/05

Location

Loc Qty

Loc Code

ST108

1

72443

1

110

Each

0.0000

1 1

**

D4005-1

Manufactured

No

D4005-1

Rear Restraint Angle Gutter

B33140

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 84692

Parent Item: D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

84692

D350-794-013

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

D4004-11

Manufactured No

110

Each

5.0000

D4004-11

Top Strap Attach Bracket

**

Location

Loc Qty

Loc Code

ST141a

5

83141

5

110

Each

5.0000

**

D4004-5

Manufactured No

D4004-5

Bottom-Strap Attach Bracket

Location

Loc Qty

Loc Code

ST141

5

83139

5

110

Each

133.0000

**

MS24694-S50

Purchased No

MS24694-S50

Screw

Location

Loc Qty

Loc Code

ST289

33

116900

1

118078

1

119124

31

ST289A

100

121166

100

110

Each

281.0000

**

NAS1149F0363P

Purchased No

NAS1149F0363P

Washer

Location

Loc Qty

Loc Code

ST275

281

113254

2

114382

79

121476

200

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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Parent Item: D350-794-013

D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

D4024-041

Manufactured No

110

Each

1.0000

D4024-041

Restraint Strap

1 1 ✓
** JB

Location

Loc Qty

Loc Code

ST142

1

80631

1

Manufactured No

110

Each

5.0000

D4004-041

D4004-041

Side Restraint Angle

1 1 ✓
** JB

Location

Loc Qty

Loc Code

ST141

5

80014

5

Manufactured No

110

Each

8.0000

D4007-3

D4007-3

Support

1 1 ✓
** JB

Location

Loc Qty

Loc Code

Return2012

1

79671

1

ST141a

7

78353

1

83137

6

Manufactured No

110

Each

3.0000

D4006-041

D4006-041

Tank Top Support Assembly

1 1 ✓
** JB 12/06/05

Location

Loc Qty

Loc Code

ST141a

3

84281

3

84281 S

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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Work Order ID: 84692

Parent Item: D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

84692

D350-794-013

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

AN4-5A Purchased No
AN4-5A
Bolt

110 Each 968.0000 2 2 ✓
**

JB

Location	Loc Qty	Loc Code
ST355	968	
120562	968	

NAS1149F0463P Purchased No
NAS1149F0463P
Washer

110 Each 77.0000 2 2 ✓
**

JB

Location	Loc Qty	Loc Code
ST275	77	
116702	2	
120739	75	

D4005-041 Manufactured No
D4005-041
Fwd Floor Gutter

110 Each 0.0000 0 1
**

83138

D4063-1 Manufactured No
D4063-1
Hose

110 Each 3.0000 0 1 ✓
**

JB

Location	Loc Qty	Loc Code
ST194	3	
78359	1	
80026	2	

MS21919-WDG9 Purchased No
MS21919-WDG9
Clamp

110 Each 195.0000 0 1
**

120839 JB 12/06/05

Location	Loc Qty	Loc Code
328	195	
120986	195	

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Work Order ID: 84692

84692

Parent Item: D350-794-013

D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

2000-6S
Purchased No
2000-6S
Hose Clamp

110 Each 11.0000

** [Redacted] 1 ✓

JB

Location	Loc Qty	Loc Code
ST449	11	
117511	4	
118503	1	
120693	6	

120693 S

NAS1474-08
Purchased No
NAS1474-08
Sealed Captive Anchor Nut

110 Each 1.0000

** [Redacted] 3 ✓

JB

Location	Loc Qty	Loc Code
ST277	1	
118551	1	

457026

118551 S

D4005-11
Manufactured No
D4005-11
Finishing Strip

110 Each 9.0000

** [Redacted] 1 ✓

JB

Location	Loc Qty	Loc Code
ST141a	9	
80017	9	

80017 S

MS21059L08
Purchased No
MS21059L08
Nut

110 Each 158.0000

** [Redacted] 4 ✓

JB

12/06/05

Location	Loc Qty	Loc Code
ST300	158	
112314	156	
12706	2	

112314 S

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Work Order ID: 84692

84692

Parent Item: D350-794-013

D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

AN525-832R6

Purchased

No

110

Each

241.0000

9 9 ✓

**

JB

AN525-832R6

Screw

Location

Loc Qty

Loc Code

ST345

241

120308

1

120560

240

110

Each

6.0000

**

JB

D8-603

Purchased

No

D8-603

ECF Fuse, 6.3 amps (HA23-6U3)

Location

Loc Qty

Loc Code

ST285

6

118599

6

110

Each

6.0000

**

JB

D1-205

Purchased

No

D1-205

ECE Fuse, 2.5 amps (HA21-2U5)

Location

Loc Qty

Loc Code

ST285

6

117383

2

118599

4

110

Each

10.0000

**

JB

12/06/05

MS35058-23

Purchased

No

MS35058-23

Switch

Location

Loc Qty

Loc Code

ST294

10

119438

10

119438 S

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Work Order ID: 84692

84692

Parent Item: D350-794-013

D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

107-964

Purchased

No

110

Each

4.0000

107-964

Connector Receptacle

**

JB

Location

Loc Qty

Loc Code

ST398

4

119469

4

110

Each

5.0000

107-978

Purchased

No

107-978

Connector Backshell

**

JB

Location

Loc Qty

Loc Code

ST398

5

118650

5

110

Each

5.0000

107-943

Purchased

No

107-943

Connector Plug

**

JB

Location

Loc Qty

Loc Code

ST398

5

118650

5

110

Each

32.0000

MS35206-217

Purchased

No

MS35206-217

Screw

**

JB

Location

Loc Qty

Loc Code

ST294

32

121390

32

110

Each

101.0000

NAS1149FN416P

Purchased

No

NAS1149FN416P

Washer

**

JB

12/06/05

Location

Loc Qty

Loc Code

ST275

101

115698

101

115698

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Work Order ID: 84692

Parent Item: D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

84692

D350-794-013

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

MS21044N04

Purchased

No

110

Each

104.0000

4 4 ✓

**

JB

MS21044N04

Nut

Location

Loc Qty

Loc Code

ST301

104

119438

1

120518

3

121464

100

3x120518

1x121464

1 ✓

**

JB

143-207

Purchased

No

110

Each

9.0000

**

JB

143-207

Plug

Location

Loc Qty

Loc Code

ST398

9

118554

9

110

Each

6.0000

**

JB

143-208

Purchased

No

143-208

Receptacle

Location

Loc Qty

Loc Code

ST398

6

118554

6

110

Each

25.0000

**

JB

12/06/05

143-204

Purchased

No

143-204

Receptacle Housing

Location

Loc Qty

Loc Code

ST398

25

119410

1

121393

24

121393

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Work Order ID: 84692

84692

Parent Item: D350-794-013

D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

143-203
143-203
Plug Housing

Purchased No 110 Each 4.0000

** 1 1

122 018 R

Location Loc Qty Loc Code

ST398 4

119410 4

Purchased No 110 Each 79.0000

** 5 5

JB

143-219
143-219
Crimp Pin

Location Loc Qty Loc Code

ST398 79

119469 79

Manufactured No 100 Each 1.0000

** 1 1

119469 S

D4009-041
D4009-041
Bonding Braid

Location Loc Qty Loc Code

ST108 1

72443 1

Purchased No 110 Each 902.0000

** 5 5

JB

143-217
143-217
Crimp Socket

Location Loc Qty Loc Code

ST396 902

115459 902

Manufactured No 110 Each 4.0000

** 1 1

115459 S

D4026-041
D4026-041
Fuel Gauge Assembly

Location Loc Qty Loc Code

ST142 4

84283 4

84283 JB 12/06/05

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Work Order ID: 84692

84692

Parent Item: D350-794-013

D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

NAS1149FN832P

Purchased

No

110

Each

135.0000

NAS1149FN832P

Washer

** ☐ 2 ✓

JB

Location

Loc Qty

Loc Code

ST275

135

115158

135

110

Each

56.0000

MS21042-08

Purchased

No

MS21042-08

USE MS21042L08

** ☐ 2 ✓

JB

Location

Loc Qty

Loc Code

ST300

56

103668

56

110

Each

0.0000

444-2556

MTA106D

444-2556

Gauge Master Switch

** ☐ 1 ✓

JB

D4022-5

Manufactured

No

110

Each

34.0000

D4022-5

Thermal Switch

** ☐ 1 ✓

JB

Location

Loc Qty

Loc Code

ST083

34

79949

34

110

Each

6.0000

AN5800-1

Purchased

No

AN5800-1

Placard Holder

** ☐ 1 ✓

JB 12/06/05

Location

Loc Qty

Loc Code

ST324

6

119438

6

119438

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Work Order ID: 84692

84692

Parent Item: D350-794-013

D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

AN929-6D

Purchased

No

110

Each

6.0000

0

1

**

AN929-6D

Nut

Location

Loc Qty

Loc Code

ST330

6

118503

6

110

Each

15.0000

0

1

**

D3997-1

Manufactured

No

D3997-1

Placard

Location

Loc Qty

Loc Code

ST141

15

80847

7

82119

8

110

Each

8.0000

0

1

**

D3997-7

Manufactured

No

D3997-7

Placard

Location

Loc Qty

Loc Code

ST141

8

81036

8

110

Each

9.0000

0

1

**

D3997-9

Manufactured

No

D3997-9

Placard

Location

Loc Qty

Loc Code

ST141

9

81901

9

81901

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Work Order ID: 84692

84692

Parent Item: D350-794-013

D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

D3997-13

Manufactured No

110

Each

10.0000

0 1

**

✓

JB

D3997-13

Placard

Location

Loc Qty

Loc Code

ST141

10

81904

10

110

Each

7.0000

0 1

**

✓

JB

81904

D3997-15

Manufactured No

110

Each

7.0000

0 1

**

✓

JB

D3997-15

Placard

Location

Loc Qty

Loc Code

ST141

7

81029

7

110

Each

9.0000

0 1

**

✓

JB

81029

D3997-19

Manufactured No

110

Each

9.0000

0 1

**

✓

JB

D3997-19

Placard

Location

Loc Qty

Loc Code

ST141

9

81030

9

110

Each

7.0000

0 1

**

✓

JB

81030

D3997-21

Manufactured No

110

Each

7.0000

0 1

**

✓

JB

12/06/05

D3997-21

Placard

Location

Loc Qty

Loc Code

ST141

7

81031

7

81031

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Work Order ID: 84692

84692

Parent Item: D350-794-013

D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

D3997-23

Manufactured No

110

Each

16.0000

0

1

**

D3997-23

Placard

Location

Loc Qty

Loc Code

ST141

16

80311

4

82959

12

82959

D3997-25

Manufactured No

110

Each

8.0000

0

1

**

D3997-25

Placard

Location

Loc Qty

Loc Code

ST108

8

81032

8

81032

D3997-31

Manufactured No

110

Each

8.0000

0

1

**

D3997-31

Placard

Location

Loc Qty

Loc Code

ST141

8

81033

8

81033

D3997-33

Manufactured No

110

Each

6.0000

0

1

**

D3997-33

Placard

Location

Loc Qty

Loc Code

ST141

6

80312

6

80312

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Work Order ID: 84692

84692

Parent Item: D350-794-013

D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

D3997-35

Manufactured No

110 Each

8.0000

0

1

**

D3997-35

Placard

Location

Loc Qty

Loc Code

ST141

8

72625

1

81034

7

81034

S

D3997-37

Manufactured No

110 Each

12.0000

0

1

**

D3997-37

Placard

Location

Loc Qty

Loc Code

ST141

12

72626

3

81902

9

72626

S

D3997-39

Manufactured No

110 Each

6.0000

0

1

**

D3997-39

Placard

Location

Loc Qty

Loc Code

ST141

6

80313

6

80313

S

D3997-41

Manufactured No

110 Each

7.0000

0

1

**

D3997-41

Placard

Location

Loc Qty

Loc Code

ST108

7

81035

7

81035

S

JB

12/06/05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

6.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -041	Part Number	Superseded Part Numbers	Description
X					D350-794-011		AUXILIARY FUEL TANK (AS 350 SERIES)
1	X				D350-794-013		AUXILIARY FUEL TANK PROVISIONS (AS 350 SERIES)
		X			D130-794-021		AUXILIARY FUEL TANK (EC 130 SERIES)
		1	X		D130-794-023		AUXILIARY FUEL TANK PROVISIONS (EC 130 SERIES)
1		1		X	D350-794-041		TANK ASSEMBLY
				1	D4055-041	JCA-M47-1-01A	FUEL TANK
	1		1		D4022-041	A8150-B1-JCA	FUEL TRANSFER PUMP ASSEMBLY
				1*	D4023-3	ER281	FUEL CAP
	1		1		D4002-5	JCA-M47-2-13	SUPPLY HOSE - FROM AUX TANK
	1		1		D4003-047	JCA-M47-2-16	FUEL PUMP INLET PIPE
	1		1		D4002-7	JCA-M47-2-25	SUPPLY HOSE - PUMP TO MAIN TANK FILLER NECK
				1	D4002-041	JCA-M47-1-13	DRAIN HOSE ASSEMBLY - FRONT
				1	D4002-043	JCA-M47-1-16	DRAIN HOSE ASSEMBLY - REAR
				2	MS20822-3D		UNION
	1		1		AN832-6D		BULKHEAD UNION
				1	AN816-6D		STRAIGHT FITTING
	2		2		AN924-6D		NUT (ALTERNATE AS5178D06)
	2		2		NAS1149D0963J		WASHER
				1	MS20822-8D		90° FITTING
	2		2		AN815-6D		UNION
	2		2		MS29512-06		ORING
	1		1		D4022-3	05-00021	FUEL PUMP MOUNTING BRACKET
	2		2		AN3-4A		BOLT
	2		2		MS21042-3		NUT
	2		2		AN970-3		WASHER
	1		1		D4008-043	JCA-M47-2-29	FUEL PUMP SPLASH GUARD
	1		1		D4004-7	N3	HOSE CLIP
				2	D4009-041	JCA-M47-4-01	BONDING BRAID
				1	D4008-041	JCA-M47-2-26	AUXILIARY TANK FILLER SPLASH GUARD
	4		4		AN525-10R6		SCREW
	1		1		D4001-3	AN832-6D-JCA	BULKHEAD FITTING - MODIFIED
							Vent Assembly Parts
	2		2		MS21919WDG-8		CLAMP
	1		1		D4003-11	JCA-M47-2-21	VENT PIPE - TANK
			1		D4027-041	JCA-M47-2-20	VENT CLAMP ASSEMBLY
	1		1		D4003-049	JCA-M47-2-17	VENT PIPE - TANK
	1		1		D4027-043	JCA-M47-2-35	VENT CLAMP ASSEMBLY
	1		1		D4063-3	193-8	VENT HOSE
	2		2		2000-8S		HOSE CLAMP
	1		1		NAS43DD3-32N		SPACER
	1		1		MS35207-267		SCREW
	2		2		MS35207-264		SCREW
	3		3		NAS1149D0332J		WASHER
	3		3		MS21042-3		NUT
				3	TBA28B		CABLE TIE FASTENER
				1	TY25MX		TIE WRAP
	1		1		MS21919WDG-6		CLAMP (RUBBER REMOVED)
	1		1		D4009-041	JCA-M47-4-01	BONDING BRAID ASSEMBLY

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Revision: E

Date: 12.04.13

Qty -011	Qty -013	Qty -021	Qty -023	Qty -041	Part Number	Superseded Part Numbers	Description
Restraint Assembly Parts							
	1		1		D4005-1	JCA-M47-2-03	REAR RESTRAINT ANGLE/GUTTER
	1		1		D4004-11	JCA-M47-2-11	TOP STRAP ATTACH BRACKET
	1		1		D4004-5	JCA-M47-2-23	BOTTOM STRAP ATTACH BRACKET
	3		3		MS24694-S50		SCREW
	3		3		MS21042-3		NUT
	3		3		NAS1149F0363P		WASHER
	1		1		D4024-041	JCA/ASSO/MIN	ANCRA RESTRAINT STRAP
	1		1		D4004-041	JCA-M47-2-19	SIDE RESTRAINT ANGLE
	1		1		D4007-3	JCA-M47-2-18	TOP SUPPORT BRACKET
	1		1		D4006-041	JCA-M47-2-01	TANK TOP SUPPORT ASSEMBLY
	2		2		AN4-5A		BOLT
	2		2		NAS1149F0463P		WASHER
Locker Preparation Parts							
	1		1		D4005-041	JCA-M47-2-22	FORWARD FLOOR GUTTER
	1		1		D4063-1	193-6	DRAIN HOSE
	1		1		MS21919WDG-9		CLAMP
	1		1		MS35207-264		SCREW
	1		1		NAS1149D0332J		WASHER
	1		1		MS21042-3		NUT
	1		1		2000-6S		HOSE CLAMP
	3		3		NAS1474-08		SEALED CAPTIVE ANCHOR NUT
	1		1		D4005-11	JCA-M47-2-12	FINISHING STRIP
	4		4		MS21059-L08		ANCHOR NUT
	7		7		AN525-832R6		SCREW
Electrical Parts							
	1		1		D4290-9	D8-603 (ALT. HA23-6U3)	6.3A ECF FUSE
	1		1		D4290-11	D1-205 (ALT. HA21-2U5)	2.5A ECF FUSE
			1		MS35058-23		SWITCH
	1		1		D4290-29	107-964	CONNECTOR RECEPTACLE
	1		1		D4290-27	107-978 (ALT. 105-5465)	CONNECTOR BACKSHELL
	1		1		D4290-25	107-943	CONNECTOR PLUG
			1*		D4025-1	VDO-M47-JCA	FUEL QUANTITY SENDER
	4		4		MS35206-217		SCREW
	4		4		NAS1149FN416P		WASHER
	4		4		MS21044N04		NUT
	1		1		D4290-33	143-207	PLUG
	1		1		D4290-23	143-208	RECEPTACLE
	1		1		D4290-15	143-204 (ALT. 973-1482)	RECEPTACLE HOUSING
	1		1		D4290-17	143-203 (ALT. 973-1490)	PLUG HOUSING
	5		5		D4290-35	143-219 (ALT. 977-3800)	CRIMP PIN
	5		5		D4290-31	143-217 (ALT. 977-3797)	CRIMP SOCKET
	1		1		D4009-041	JCA-M47-4-01	BONDING BRAID ASSEMBLY
	1		1		D4026-041	FL-100-R-JCA	FUEL GAUGE
	2		2		AN525-832R6		SCREW - GROUND STUD

Qty -011	Qty -013	Qty -021	Qty -023	Qty -041	Part Number	Superseded Part Numbers	Description
	2		2		NAS1149FN832P		WASHER
	2		2		MS21042-08		NUT
	1		1		D4290-7	444-2556	GAUGE MASTER SWITCH
	1		1		D4022-5	3775628 (ALT. 100-6847)	THERMAL SWITCH (125°C) - FARNELL
	1		1		AN5800-1		General PLACARD HOLDER
	1		1		AN929-6D		BLANK CAP
							Additional EC 130 Parts
			3		MS35207-264		SCREW
			3		NAS1149D0332J		WASHER
			3		MS21042-3		NUT
			1		D4027-041	JCA-M47-2-20	VENT CLAMP ASSEMBLY
			1		D4004-043	JCA-M47-2-04	SIDE RESTRAINT ANGLE AND TIE DOWN POINT
			1		D4005-5	JCA-M47-2-06	ANGLE
			4		D4005-7	JCA-M47-2-07	ANGLE
			1		D4005-9	JCA-M47-2-08	ANGLE
			1		D4007-1	JCA-M47-2-02	TOP SUPPORT BRACKET
			1		D4005-3	JCA-M47-2-05	FORWARD RESTRAINT BEAM
			2		AN4-6A		BOLT
			1		D4007-5	JCA-M47-2-24	PACKER
							Placards
	1				D3997-1	JCA-M47-P1	FUEL QUANTITY - AS 350 MODELS
			1		D3997-3	JCA-M47-P2	FUEL QUANTITY - EC 130 B4 MODEL
				2*	D3997-5	JCA-M47-P3	AUX FUEL DRAIN
	1		1		D3997-7	JCA-M47-P4	AUX FUEL TRANSFER PUMP
	1		1		D3997-9	JCA-M47-P5	AUX FUEL
				1*	D3997-11	JCA-M47-P6	WEIGHT AND BALANCE
	1		1		D3997-13	JCA-M47-P7	ON/OFF
	1		1		D3997-15	JCA-M47-P8	CHECK LOCKER TANK
				1*	D3997-17	JCA-M47-P9	STOWAGE PROHIBITED
	1		1		D3997-19	JCA-M47-P10	TANK VENT
	1		1		D3997-21	JCA-M47-P13	SWITCH FIXED
	1		1		D3997-23	JCA-M47-P14	AUX FUEL
	1				D3997-25	JCA-M47-P15	CONVERSION CHART - AS 350 MODELS
			1		D3997-27	JCA-M47-P16	CONVERSION CHART - EC 130 B4 MODEL
				1*	D3997-29	JCA-M47-P17	DO NOT OVERFILL WARNING
	1		1		D3997-31	JCA-M47-P18	ON/OFF
	1		1		D3997-33	JCA-M47-P19	AUX GAUGE FACE
	1		1		D3997-35	JCA-M47-P20	AUX FUEL GAUGE
	1		1		D3997-37	JCA-M47-P21	6.3 A CIRCUIT BREAKER
	1		1		D3997-39	JCA-M47-P22	2.5A CIRCUIT BREAKER
	1		1		D3997-41	JCA-M47-P23	AUX TANK NOT FITTED
				1*	D3997-43	JCA-M47-P24	EARTH

* - item included as part of D350-794-041 tank assembly